

Date: Monday, 1/22/2007 11:42:03 AM  
 User: Eric Charbonneau

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 30371	
Estimate Number : 12663	
P.O. Number : N/A	Part Number : D35751
This Issue : 1/22/2007 S.O. No. : N/A	Drawing Number : D3575 UNDER REVIEW <i>UE 07.01.22</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : U/R
Previous Run : N/A	Material : N/A
Written By : <i>[Signature]</i>	Due Date : 1/29/2007 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev : A New Issue 07-01-22 EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)

F60029 lexan sheet

Batch: *M103106*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3575

Dwg Rev: *A*

Prog Rev: *1*

*SAD 07/01/22 (1)*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 07.01.22 (1)*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*EC 07.01.22 (1)*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

*SAD 07.01.22 (1)*

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 30371

Part Number: D35751

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*EC 07-01-22*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*EC 11-01-23*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*EC 07-01-23*

Job Completion



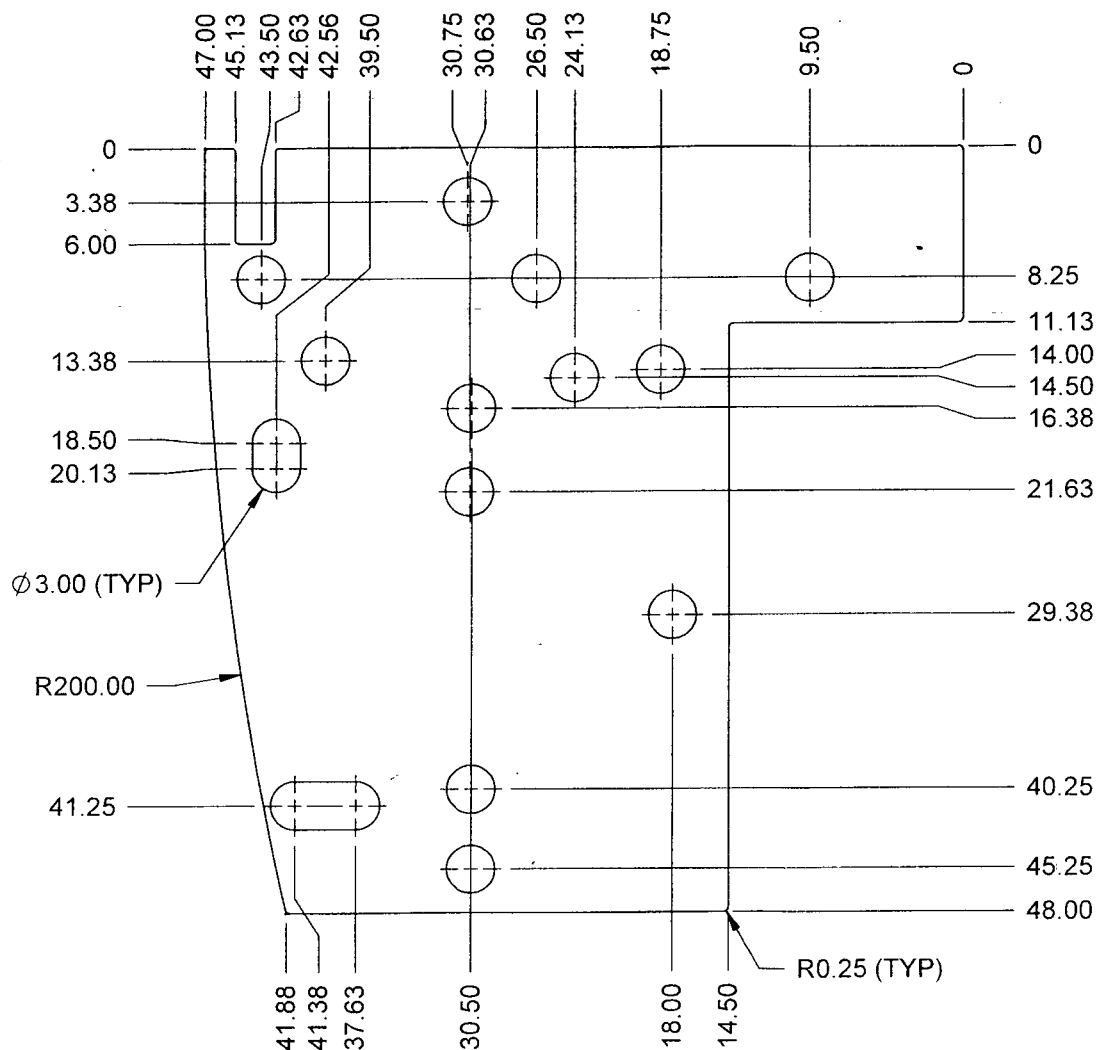
*EC 07-01-23*

# PRELIMINARY ISSUE

**UNDER REVIEW**

07.01.22 LE

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3575</b>	REV. A SHEET 1 OF 2
DATE <b>07.01.22</b>		TITLE <b>CABIN FLOOR PROTECTOR</b>	SCALE 1:12
REV A	DATE 07.01.22	DESCRIPTION NEW ISSUE	



## **D3575-1 CABIN FLOOR PROTECTOR (SHOWN)** **D3575-2 OPPOSITE**

### **NOTES:**

- 1) MATERIAL: F60029 LEXAN, TEXTURED SIDE UP
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD		Work Order: 30371
Description:		Part Number: D3575-1
Inspection Dwg:	Rev:	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3,38	+/- 0,030	3,38	/		M-T	
6,00	+/- 0,030	6,00	/			
8,25	+/- 0,030	8,250	/			
11,13	+/- 0,030	11,13	/			
13,38	+/- 0,030	13,38	/			
14,00	+/- 0,030	14,00	/			
14,50	+/- 0,030	14,50	/			
16,38	+/- 0,030	16,38	/			
18,50	+/- 0,030	18,50	/			
20,13	+/- 0,030	20,13	/			
21,63	+/- 0,030	21,63	/			
29,38	+/- 0,030	29,38	/			
Ø 3,00	+/- 0,012/0,000	Ø 3,00	/		Vern	
40,25	+/- 0,030	40,25	/			
41,25	+/- 0,030	41,25	/			
45,25	+/- 0,030	45,25	/			
48,00	+/- 0,030	48,00	/			
9,50	+/- 0,030	9,50	/			
14,50	+/- 0,030	14,50	/			
18,00	+/- 0,030	18,00	/			
18,75	+/- 0,030	18,75	/			
24,13	+/- 0,030	24,13	/			
26,50	+/- 0,030	26,50	/		M-T	

Measured by: SAD	Audited by:	Prototype Approval: LE
Date: 07/01/22	Date: 07.01.22	Date: 07.01.22

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

